Membrane Element SWC4 MAX

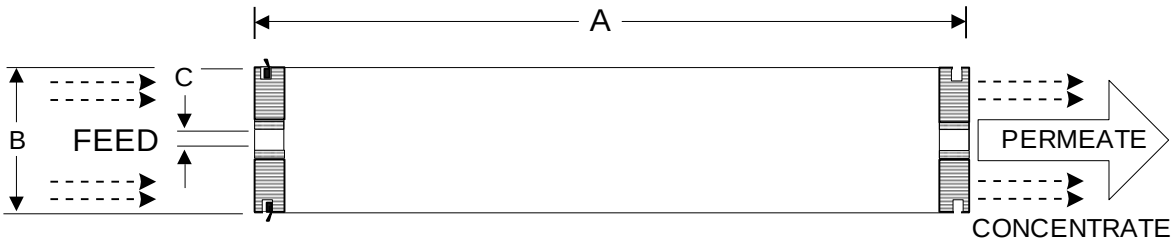
Performance:	Permeate Flow:	7,200 gpd (27.3 m^3/d)
	Salt Rejection:	99.8 % (99.7 % minimum)
	Boron Rejection (Typical):	93.0%†
Type	Configuration:	Spiral Wound
	Membrane Polymer:	Composite Polyamide
	Membrane Active Area:	440 ft^2 (40.8m^2)
Application Data*	Maximum Applied Pressure:	1200 psig (8.27 MPa)
	Maximum Chlorine Concentration:	< 0.1 PPM
	Maximum Operating Temperature:	113 °F (45 °C)
	pH Range, Continuous (Cleaning):	2-11 (1-13)*
	Maximum Feedwater Turbidity:	1.0 NTU
	Maximum Feedwater SDI (15 mins):	5.0
	Maximum Feed Flow:	75 GPM (17.0 m^3/h)
	Minimum Ratio of Concentrate to Permeate Flow for any Element:	5:1
	Maximum Pressure Drop for Each Element:	10 psi

***** The limitations shown here are for general use. For specific projects, operating at more conservative values may ensure the best performance and longest life of the membrane. See Hydranautics Technical Bulletins for more detail on operation limits, cleaning pH, and cleaning temperatures.

Test Conditions

The stated performance is initial (data taken after 30 minutes of operation), based on the following conditions:

32,000 ppm NaCl
800 psi (5.5 MPa) Applied Pressure
77 °F (25 °C) Operating Temperature
10% Permeate Recovery
6.5 - 7.0 pH Range



A, inches (mm)	B, inches (mm)	C, inches (mm)	Weight, lbs. (kg)
40.0 (1016)	7.89 (200)	1.125 (28.6)	36 (16.4)

Notice: Permeate flow for individual elements may vary + or - 15 percent. Membrane active area may vary +/-4%. Element weight may vary. All membrane elements are supplied with a brine seal, interconnector, and o-rings. Elements are enclosed in a sealed polyethylene bag containing less than 1.0% sodium meta-bisulfite solution, and then packaged in a cardboard box.

† When tested at standard test conditions with 5.0ppm Boron in feed solution.

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